



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

4.5NR-OH
Job Sheet 176986



Part No: 4.5NR-OH

Job Qty: 1 ea

Part Name: Nubbins Receiver Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No: RA181

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC12002

Note: DWG OM & OOPM-4.5NR Rev. 5 IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		AP
120	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		SB
130	Customer Acceptance	1 pcs	5/18/18	5/18/18	0.00	0.00			
140	Outsource	1 pcs	5/18/18	5/18/18			GRO002-VC	2018-07-10	
150	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging2		
160	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC6		
170	Small Fab	1 pcs	5/18/18	5/18/18	0.00	1.00	Small Fab-9		
180	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		
185	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC		
190	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

185 - Photocopy blue file and create labels

121 - Outsource

122 - Packaging

123 - QC6

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4.5NR-AR	Nubbins Receiver Hook	1 pcs (1 ea)	100-Start up Operation	
11-04473	16GA Shielded Wire	1 (1 ea)	170-Small Fab	5075144
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	5110495
20NR-56P	Spring Anchor	3 pcs (3 ea)	170-Small Fab	
2595K22 7856K75	Heat Shrink Tube	1 Ea (1 ea)	170-Small Fab	5096187
32446	Crimp Terminal	4 2 Ea (2 ea)	170-Small Fab	5047075
4.5NR-10	Lock Roller Pin	1 Ea (1 ea)	170-Small Fab	
4.5NR-12P	Latch	1 pcs (1 ea)	170-Small Fab	
4.5NR-13P	Lock Bearing Screw	1 pcs (1 ea)	170-Small Fab	5029121
4.5NR-14P	Lock Roller	1 pcs (1 ea)	170-Small Fab	
4.5NR-15P	Lock Bearing	1 pcs (1 ea)	170-Small Fab	5099268
4.5NR-16P	Lock	1 pcs (1 ea)	170-Small Fab	
4.5NR-17P	Lock Bushing	1 pcs (1 ea)	170-Small Fab	5029125
4.5NR-18P	Load Stop	1 pcs (1 ea)	170-Small Fab	5029132
4.5NR-20P	Load Stop Bushing	2 pcs (2 ea)	170-Small Fab	5029133

Plex 5/3/18 3:40 PM Dart.Gagnon.Michelle

UART
AEROSPACE

UART Aerospace Ltd.
12710 Alderdeen Street
Hamletbury, ON K6A 1K7
CANADA
TEL: 613 632-5200
Email: sales@uartero.com
www.uartaerospace.com

Container No: S069182

Part: 4.5NR

Job No: 176986

Serial No/Batch: S069182

Revision: 5

Inspector:

Date: 05/07/18

4.5NR-21	Spring Anchor	3 (3 ea)	170-Small Fab	
4.5NR-23P	Load Stop Back Bumper	1 pcs (1 ea)	170-Small Fab	5029134
4.5NR-24P	Load Stop Front Bumper	1 pcs (1 ea)	170-Small Fab	5029135
4.5NR-25P	Side plate Solenoid	1 pcs (1 ea)	170-Small Fab	5029136 5029136
4.5NR-27P	Solenoid	1 pcs (1 ea)	170-Small Fab	
4.5NR-28P	Solenoid Cover	1 pcs (1 ea)	170-Small Fab	
4.5NR-3	Load Stop Stiffener	2 Ea (2 ea)	170-Small Fab	
4.5NR-30P	Solenoid Cover Screw	2 pcs (2 ea)	170-Small Fab	5029140
4.5NR-32P	Manual Release Knob	1 pcs (1 ea)	170-Small Fab	5029141
4.5NR-33P	Cage Spacer	1 pcs (1 ea)	170-Small Fab	E
4.5NR-34P	Load Rail	2 pcs (2 ea)	170-Small Fab	
4.5NR-35P	Latch Bushing	2 pcs (2 ea)	170-Small Fab	5029144
4.5NR-36P	Latch Spring	2 pcs (2 ea)	170-Small Fab	5029145
4.5NR-38P	Funnel Sub-Assembly	1 pcs (1 ea)	170-Small Fab	
4.5NR-39P	Keeper Spring	1 pcs (1 ea)	170-Small Fab	5029147
4.5NR-4	Bolt	2 Ea (2 ea)	170-Small Fab	
4.5NR-40P	Keeper	1 pcs (1 ea)	170-Small Fab	
4.5NR-41P	Latch Roller	1 pcs (1 ea)	170-Small Fab	5029150
4.5NR-43P	Lever	1 pcs (1 ea)	170-Small Fab	
4.5NR-44P	Latch Pin	1 pcs (1 ea)	170-Small Fab	
4.5NR-45P	Latch Roller Pin	1 pcs (1 ea)	170-Small Fab	5029153
4.5NR-46P	Lever Bushing	2/1 pcs (1 ea)	170-Small Fab	5029154
4.5NR-47P	Front Stiffener	1 pcs (1 ea)	170-Small Fab	
4.5NR-50P	Lifter Pin	1 pcs (1 ea)	170-Small Fab	
4.5NR-52P	Keeper Bushing	1 pcs (1 ea)	170-Small Fab	5029157
4.5NR-6	Side Plate Cover	1 Ea (1 ea)	170-Small Fab	5029158 5029158
4.5NR-7P	Lifter Bushing	2 pcs (2 ea)	170-Small Fab	5029162
4.5NR-8P	Lifter	1 pcs (1 ea)	170-Small Fab	
4.5NR-9P	Lifter/Load Stop Spring	2 pcs (2 ea)	170-Small Fab	5029164
AN6-13A	Bolt	9 Ea (6 ea)	170-Small Fab	3x 5071661 / 3x 509564
AN6-14A	Machine Bolt 3/8-24 X 1.58 - Steel	1 Ea (1 ea)	170-Small Fab	5071829
AN6-24A	Hex Bolt 3/8-24 X 2 1/2"	1 Ea (1 ea)	170-Small Fab	5071830
AN6-40A	3/8-24 Bolt X 3" Long	1 Ea (1 ea)	170-Small Fab	5041108
AN7-24A	Bolt	1 Ea (1 ea)	170-Small Fab	5071831
AN7-40A	Bolt	1 (1 ea)	170-Small Fab	5101840
C10-7P	Locating Pin	2 pcs (2 ea)	170-Small Fab	5101825
C45-10-1P	Spring Pin	1 pcs (1 ea)	170-Small Fab	5040658
C45-13-2P	Spacer	2 pcs (2 ea)	170-Small Fab	5040660
C45-3-2-1P	Snap Ring	2 pcs (2 ea)	170-Small Fab	5093408
C45-3-4-1P	Retaining Ring	2 pcs (2 ea)	170-Small Fab	5068056
C45-3-5P	Spacer	2 pcs (2 ea)	170-Small Fab	5029325
CORD GRIP	Cord Grip	1 pcs (1 ea)	170-Small Fab	5029325
EL PLUG M	3 Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab	
MS21044N6	Nut, Self-Lock .375-24, UNJF-3B	1 Ea (1 ea)	170-Small Fab	5099740
MS21044N7	Keeper Nut	2 Ea (2 ea)	170-Small Fab	5100411
MS21083N3	Nut	2 Ea (2 ea)	170-Small Fab	5087937
MS21083N6	Nut	1 Ea (1 ea)	170-Small Fab	5076012
NAS1149F0332P	Washer	2 Ea (2 ea)	170-Small Fab	5080297
NAS1149F0632P	Washer	2 Ea (2 ea)	170-Small Fab	5048297
NAS1149F0663P	Washer	9 Ea (9 ea)	170-Small Fab	5051477-2
NAS1149F0763P	Washer	4 Ea (4 ea)	170-Small Fab	5078169

4.5NR-7 Lifter Bushing 2

4.5NR-9 Lifter/Load Stop Spring 2

4.5NR-27-5 SPACER SOLENOID 1

92373A143 SPRING PIN 1

GREASE AE ROSHALL NO. 7 (M138724)

SAF-T-EZE (M128063)

LOCTITE 242 (M138766)

LOCTITE 620 (M138828)

LOCTITE 648 (M138923)

5029162

5029164

5060727

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	4.5NR	1	0	0
170-Small Fab	11-04473	1	0	0
	188-FPSS-1032-1/4	2	104	0
	20NR-56P	3	14	0
	2595K22	1	25	0
	32446	2	100	0
	4.5NR-10	1	0	0
	4.5NR-12P	1	38	0
	4.5NR-13P	1	7	0
	4.5NR-14P	1	30	0
	4.5NR-15P	1	4	0
	4.5NR-16P	1	14	0
	4.5NR-17P	1	23	0
	4.5NR-18P	1	11	0
	4.5NR-20P	2	19	0
	4.5NR-21	3	0	0
	4.5NR-23P	1	11	0
	4.5NR-24P	1	12	0
	4.5NR-25P	1	3	0
	4.5NR-27P	1	29	0
	4.5NR-28P	1	8	0
	4.5NR-3	2	0	0
	4.5NR-30P	2	15	0
	4.5NR-32P	1	30	0
	4.5NR-33P	1	7	0
	4.5NR-34P	2	12	0
	4.5NR-35P	2	11	0
	4.5NR-36P	2	10	0
	4.5NR-38P	1	4	0
	4.5NR-39P	1	48	0
	4.5NR-4	2	0	0
	4.5NR-40P	1	9	0
	4.5NR-41P	1	37	0
	4.5NR-43P	1	8	0
	4.5NR-44P	1	46	0
	4.5NR-45P	1	8	0
	4.5NR-46P	1	80	0
	4.5NR-47P	1	9	0
	4.5NR-50P	1	5	0
	4.5NR-52P	1	9	0
	4.5NR-6	1	0	0
	4.5NR-7P	2	26	0
	4.5NR-8P	1	9	0
	4.5NR-9P	2	8	0
	AN6-13A	6	51	0
	AN6-14A	1	0	0
	AN6-24A	1	0	0
	AN6-40A	1	127	0
	AN7-24A	1	0	0
	AN7-40A	1	0	0
	C10-7P	2	7	0
	C45-10-1P	1	47	0
	C45-13-2P	2	38	0
	C45-3-2-1P	2	339	0
	C45-3-4-1P	2	87	0
	C45-3-5P	2	98	0
	CORD GRIP	1	7	0
	EL-PLUG-M	1	56	0
	MS21044N6	1	68	0
	MS21044N7	2	0	0
	MS21083N3	2	87	0
	MS21083N6	1	25	0
	NAS1149F0332P	2	1,551	0
	NAS1149F0632P	2	643	0
	NAS1149F0663P	9	979	0
	NAS1149F0763P	4	0	0

Part Specifications

Specifications could not be found.

Plex 5/3/18 3:40 PM Dart.Gagnon.Michelle

Inspection Sheet Complete RA181

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
4.5NR-AR	AC12002	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S041602	Overhaul- There is one request I have for the OH of the 4.5NR's, please make sure that the electrical wires are at least 40cm long.
4.5NR-AR	AC12003	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S068319	Overhaul- There is one request I have for the OH of the 4.5NR's, please make sure that the electrical wires are at least 40cm long.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____



NON-DESTRUCTIVE TESTING

MODEL: 4.5MR

S/N : AC12002 / RA181

176986

P/N	DESCRIPTION	QUANTITY
4.5MR-8	LIFTER	1
4.5MR-12	LATCH	1
4.5MR-43	LEVER	1
4.5MR-15	LOCK ROLLER	1
4.5MR-10	LOCK ROLLER P.D	1
4.5MR-6	SIDE PLATE COVER	1
4.5MR-25	SIDE PLATE SELENOID	1
4.5MR-40	KEEPER	1
4.5MR-41	LATCH ROLLER	1
4.5MR-16	LOCK	1
4.5MR-44	LATCH P.D	1
4.5MR-18	LOAD STOP	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040693**

Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

PO No: PO040693
PO Date: 8/7/18
Due Date: 8/10/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	176986	4.5NR-OH	Nubbins Receiver Hook	Firmed	-	8/10/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
	176987			Firmed	-	8/10/18	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00
Sub Total:										2	\$356.00
										Grand Total:	\$356.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/9/18 2:13 PM dart.tsimiklis.chrisoula

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO36986	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: PO040693
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	
Task: UNSCHEDULED			Sequence: 1

Work Required:

CARRY OUT NDT ON :

2 NUBBINS RECEIVER HOOK P/N : 4.5NR-OH , J/S# : 1786986 , 176987

Action Taken:	Date:	Initial/Stamp:
LIQUID PENETRANT & MAGNETIC PARTICLES INSPECTION CARRIED OUT AS PER ASTM E-1444M-16 & E-1417M-16 CRACK FOUND ON BOTH SIDE PLATE SOLENOIDS J/S# : 176986 , 176987 PEN ZL-37, MPO13139, CLEANER SKC-S MPO15030 , DEV. MPO15030 , EMU.(ZR-10B,MPO15896) BLACK LIGHT - M20186 DAS 9 9-89	AUG 08 2018	LM DOT-APP 278 53-89

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp	Date:
Name: LUCA MARCHETTA	DOT-APP 278 53-89	AUG 08 2018



NON-DESTRUCTIVE TESTING

MODEL: 4.5MR

S/N : AC12002 / RA181

176986

P/N	DESCRIPTION	QUANTITY
4.5MR-8	LIFTER	1
4.5MR-12	LATCH	1
4.5MR-43	LEVER	1
4.5MR-14	LOCK ROLLER	1
4.5MR-10	LOCK ROLLER P.D	1
4.5MR-6	SIDE PLATE COVER	1
4.5MR-25	SIDE PLATE SELENOID CRACKED	1
4.5MR-40	KEEPER	1
4.5MR-41	LATCH ROLLER	1
4.5MR-16	LOCK	1
4.5MR-44	LATCH P.D	1
4.5MR-18	LOAD STOP	1

DATE: 2018/08/03



CAD PLATING

DATE: 28/08/22

MODEL: 4.5NR

S/N : AC12002

P/N	DESCRIPTION	QUANTITY
4.5NR-8	Lifter	1 ✓
4.5NR-10	Lock roller pin	1 ✓
4.5NR-15	Lock bearing	1 ✓
4.5NR-16	Lock	1 ✓
4.5NR-34	Load rail	2 ✓
4.5NR-40	keeper	1 ✓
4.5NR-43	Lever	1 ✓
4.5NR-44	Latch pin	1 ✓
4.5NR-47	Front stiffener	2
4.5NR-3	"	2 ✓
4.5NR-4	"	2 ✓



Overhaul Incoming Inspection

4.5 NR-NUBBINS CARGO HOOK
RECEIVER

Customer

176986 / RA 191

Date

2018/08/03

Part Number

Serial Number

AC12002

Additional Recommended Replacement Parts

Part Number to Replace

Part Number	Price	Qty	Total
4.5 NR-18 LOAD STOP		(1)	\$ 0.00
4.5 NR-41 LATCH ROLLER		(1)	\$ 0.00
4.5 NR-45 LATCH ROLLER PIN		(1)	\$ 0.00
			\$ 0.00
			\$ 0.00
			\$ 0.00
			\$ 0.00
			\$ 0.00
			\$ 0.00
Total			\$ 0.00

Customer Approval

☐

Inspected By

ALAN PATRY

Technician

Submit

Save Form



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040807

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040807
PO Date: 8/22/18
Due Date: 8/31/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

DAS
9
9-89

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	176987	4.5NR-OH	Nubbins Receiver Hook 1 - Nickel plate .0004-.0006 2 - Bake after plating 3 - Certificate of conformity is required	Firmed	-	8/31/18	1 pcs	0 pcs	1 pcs	\$23.23571/pcs	\$23.24
	176986			Firmed	-	8/31/18	1 pcs	0 pcs	1 pcs	\$23.23571/pcs	\$23.24
Sub Total:							2	0	2		\$46.47

Grand Total: \$46.47

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 8/31/18 3:51 PM dart.belanger.natasha



Certificat de Conformité / Certificate of Compliance

(012065-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012065 - 2

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
29-Aug-2018		Aman		040807				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref. #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
3	4.5NR-OH AC12003 Rev.	4.5NR-OH 01-E-NIC STEEL 500 [E-NICKEL STEEL 500] 0.0004 TO 0.0006 THICK AND BAKE	E-NICKEL-200 CH	1	1	0	0	0
4	4.5NR-OH AC12002 Rev. DAS 9 9-89	4.5NR-OH 01-E-NIC STEEL 500 [E-NICKEL STEEL 500] 0.0004 TO 0.0006 THICK AND BAKE	E-NICKEL-200 CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.





Remote Cargo Hook Test Form

4.5NR

Work Order 176986

Customer RA 181

Serial Number AC 12002

Date 2018/10/04

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	11,250	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	2,250	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	4,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.3 A	PASS
2	3,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.3 A	PASS
2	2,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.3 A	PASS
2	1,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.3 A	PASS
2	500	Electircal, 22 volts	Current shall not exceed 4.5A	4.3 A	PASS
1	4,500	Electircal, 20 volts	Current shall not exceed 4.1A	3.8 A	PASS
1	4,500	Electircal, 28 volts	Current shall not exceed 5.7A	5.4 A	PASS
1	4,500	Manual		N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.6 Ohms	5.1 Ω	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

Test Conducted By: ALAIN PATRY

Technician

Signature:

Sylvie Boucher
QC 5 Small FAB / QA

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